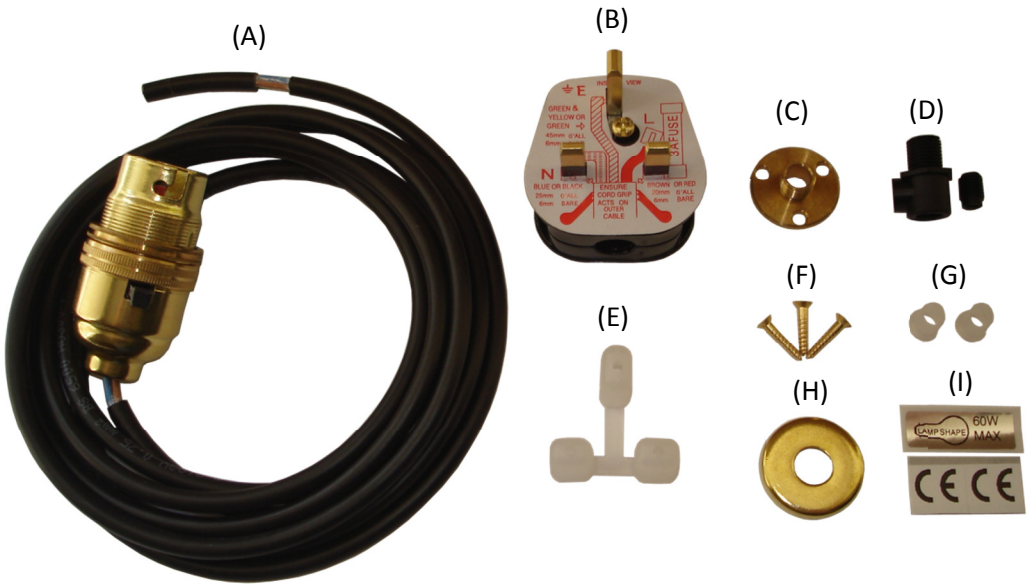
Ockenden Timber

SPECIALIST WOODTURNING & CARVING SUPPLIERS

Lamp Kit Instructions

Key

(A) Brass Lampholder & Cable
(B) 3A Plug
(C) Brass Mounting Plate
(D) Cable Grip
(E) Plug Pin Protector
(F) Brass Screws (x3)
(G) Tube Grommets (x2)
(H) Brass Mounting Plate Cover
(I) 60W & CE Labels



- Select a 102mm (4”) square spindle blank at least 203mm (8”) long. True up the blank using a spindle roughing gouge. Drill a 40mm diameter hole in the base approx. 30mm deep. Then drill a 3/8” diameter hole approx. 15mm deep. Align the grain and drill a 7mm diameter hole into the side approx. 25mm high.

- Grip the 40mm recess using pin jaws and fit a hollow centre in the tailstock. Bore a 5/16” diameter hole using a long hole boring tool through the tailstock (requires lathe with hollow tailstock). Run the lathe at a slow speed and take care not to drill too far when breaking though.

- Turn the lamp to your desired shape, sand and finish the outside with your preferred finish.

- Assemble the lamp by drilling holes in the top of the lamp for the brass mounting plate (C). Use brass screws (F) to attach the mounting plate. Place the brass mounting plate cover (H) over the mounting plate and fit a tube grommet (G) into the top. Place the other tube grommet into the inside of the 7mm side hole. Thread the cable through the lamp and securely fix the brass lamp holder (A) onto the mounting plate.

- Thread the cable grip (D) over the cable and securely fix into the 3/8” hole in the base. Tighten the screw on the cable grip by using a small screwdriver through the 7mm side hole. Then thread the cable out of the 7mm side hole. Wire the cable to the 3A plug (B) and fit plug pin protector (E).

- Finish the base of the lamp with self adhesive baize/velour. The lamp can now be certified and have the 60W & CE labels (I) attached.

Hints & Tips

A revolving hollow centre is ideal as it will not burn the end of the workpiece.
To prevent the long hole boring tool from jamming clear shavings regularly.

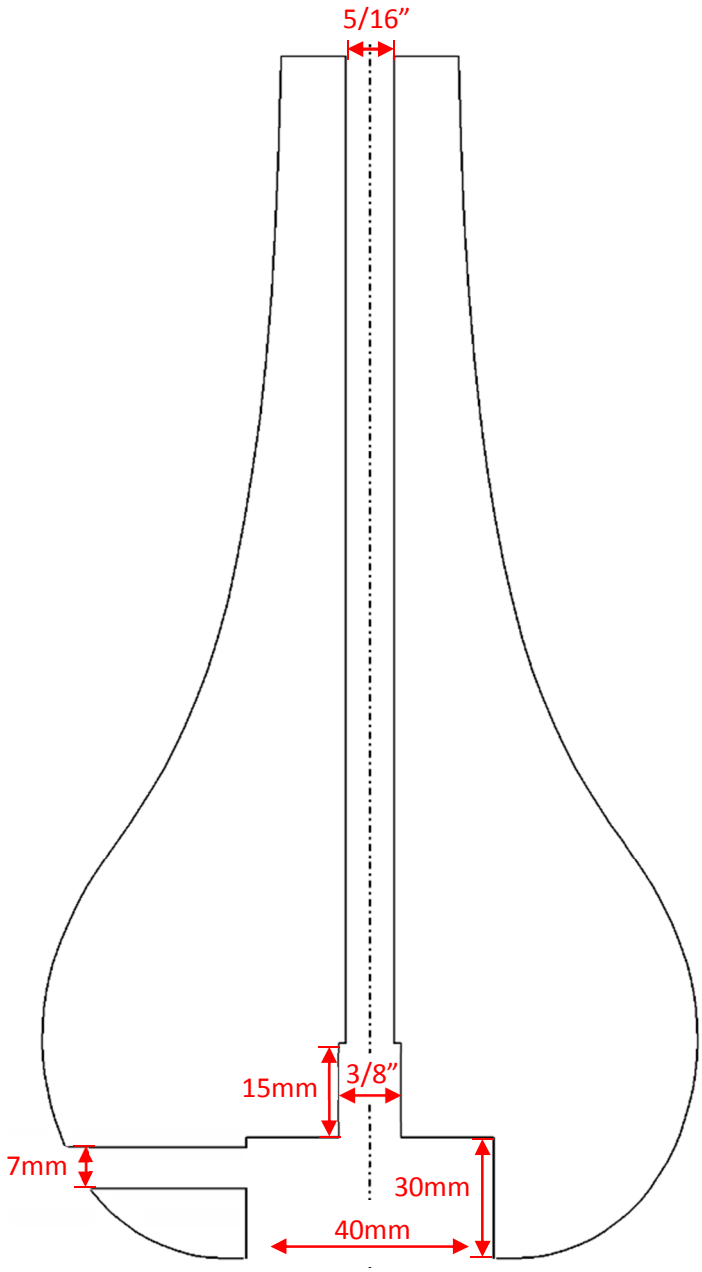
For more project instructions visit:

www.ockenden-timber.co.uk

Ockenden Timber
SPECIALIST WOODTURNING & CARVING SUPPLIERS

Lamp Kit Instructions





Disclaimer: All information, sizes and diagrams are for use as a guide only.
Ensure that you follow all current health & safety legislation.
Always consult a qualified electrician if you have any doubts.
The finished unit should be tested to BS-EN 60598

For more project instructions visit:

www.ockenden-timber.co.uk